

MO-600 Series

JUKI®

Juki Home Sergers Are Easy-To-Use
And Are Known For Their
Industrial Machine Technology
And High Quality Stitching



MO-654DEN

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed

Expand your sewing capabilities with the MO-654DEN 4-thread machine offering a variety of stitch selections as well as differential feed and automatic rolled hemming. Create the latest fashion styles and home décor items sewing light to heavy weight fabrics.



MO-644DN

2-Needle, 2/3/4 Thread Overlock with Automatic Rolled Hemming and Differential Feed

Let your creativity soar with one of Juki's most popular machines. This 4-thread overlock with differential feed and automatic rolled hemming was designed with economy and performance in mind to sew all the popular overlock stitch variations.



Features

Adjustable Stitch Length

by simply turning the knob located inside the machine within the range of 1 to 4 mm. (MO-644DN).

For MO-654DEN models a convenient turn dial is located on the exterior right hand side.



Differential Feed

is easily controlled and adjusted by a dial located on the exterior, left hand side of the machine.

For MO-654DEN models the turn dial is located on the exterior right hand side.



Automatic Rolled Hemming

can now be created quickly and easily with built-in fingertip control. There is no need to change the foot or plate.



Lower Looper Threader

allows for easy threading in seconds— simply slide your thread into a slot and snap the looper back in place. (MO-654DEN only)



Lower Knife Adjustment Knob

adjusts the lower knife quickly to change the width of fabric in the seam allowance, for perfect seams and rolled edges.



Heavy-Duty Knife System

operates with a dedicated drive to assure consistent and easy cutting of light to heavy weight fabrics.



Upper Knife Releasing System

removes the upper knife so that threading is made safer and easier.



Multi-Purpose Foot

comes equipped with a slotted tape guide which can be used to sew woven tape, elastic, sequins and ribbon.



Color-Coded Threading Guides

throughout the machine make threading easy and efficient.



Optional Attachments

Blind Stitch Presser Foot:
Part No. A9810-634-0A0A
(For use with right needle only)



Universal Blind Stitch Presser Foot:
Part No. A9521-634-0A0A
(For use with left or right needle)



Elasticator Presser Foot:
Part No. A9815-655-0A0A



Cording Presser Foot:
Part No. A9820-655-0A0A



Beading Presser Foot:
Part No. A9870-634-0A0A



Piping Presser Foot:
Part No. A9865-655-0A0A



Gathering Presser Foot:
Part No. A9860-655-0A0C



Curved Beading Presser Foot:
Part No. A9511-634-0A0A



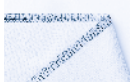


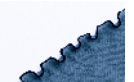

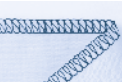
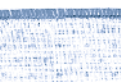
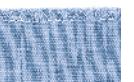
Attachments are also available in 3, 6 and 8 piece sets

Create the latest fashions or decorative home items and crafts with the **MO-600 Series Home Sergers**

Standard Specifications

	MO-644DN	MO-654DEN
Sewing Speed	Maximum 1,500 spm	
Number of Threads	2/3/4 Threads	2/3/4 Threads
Needle	Household Machine Size 11 or 14	
Overlocking Width	Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm	Left Needle: 6 mm / Right Needle: 4 mm Rolled Hem: 2 mm
Stitch Length	1 - 4 mm (Standard: 2.5 mm) / Rolled Hem: 1.0 - 1.5 mm	
Differential Feed	0.7 - 2.0 Ratio	
Tension	Industrial Type Dial / 1 Rotation	
Built-In Rolled Hemming	Right (Narrow) or Left (Wide) Needle / 2 or 3 Thread	
Flatlock	Right or Left Needle / 2 or 3 Thread	
Universal Presser Foot	Tape, Ribbon, Narrow Elastic Application	
Presser Foot Lift	5 mm	
Dimensions	270 mm (w) x 340 mm (d) x 295 mm (h)	270 mm (w) x 345 mm (d) x 295 mm (h)
Weight	7.0 Kg (15 lbs)	7.0 Kg (15 lbs)

Stitch Variations

Model								
	4-Thread Overlock	3-Thread Flatlock	3-Thread Narrow Overlock-4mm	Frill 3-Thread Rolled Hem w/ Diff. Feed	3-Thread Rolled Hem	3-Thread Overlock	2-Thread Rolled Hem	2-Thread Overcast
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MO-654DEN	—	—	—	—	—	—	—	—

Machine Comparison

	MO-644DN	MO-654DEN
Adjustable Stitch Length	Standard	
Lower Knife Adjustment	Standard	
Heavy Duty Knife System	Standard	
Automatic Rolled Hemming	Standard	
Sewing Light	Standard	
Multit-purpose Foot	Standard	
Sewing Width Gauge	Standard	
Color-Coded Threading Guides	Standard	
Thread Tension Dials	Standard	
2/3 Thread Converter	Optional	Standard
Adjustable Differential Feed	Standard	
Lower Looper Threader	n/a	Standard
Chain Looper Threader	n/a	Standard
Auxiliary Bed	n/a	Standard

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